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D2600-3-BENT-RH
Job Sheet 179047



Part No: D2600-3-BENT-RH

Job Qty: 20 ea

Part Name: Extrusion Bent RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/13/18

Job Tracking No:

Due Date: 7/2/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D2750 REV G SHEET 4, D2600 REV E SHEET 2 IPP REV:A 14.01.14 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	7/2/18	7/2/18	0.00	0.00	Start Up Skid tubes-3		MGA
100	CNC Bend Skid tubes	20 pcs	7/2/18	7/2/18	0.23	9.95	CNC Bend Skid tube		MGA 0.1
110	QC	20 pcs	7/2/18	7/2/18	0.00	0.00	QC5		JTS
120	Packaging	20 pcs	7/2/18	7/2/18	0.00	0.00	Packaging3-1		MGA
130	QC21-SA	20 Ea	7/2/18	7/2/18	0.00	0.00	QC21		DAS 18-06-20

Part Op 100 - Pick qty 1 D2600-3-130 extrusion 1-Deburr one end of extrusion 2-Bend using CNC bending machine as per
Descriptions: program 2750.C and Folio 14 use bending aid DT9635 3- cut fwd end of tube as per dwg D2750 4- cut aft end of tube as
per dwg D2750
120 - LOCATION :LG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2600-3-130	Extrusion Round 3" 350	20 Ea (1 ea)	90-Start up Operation	162497 (10x) B150069 (10x) 5046305 (1x)

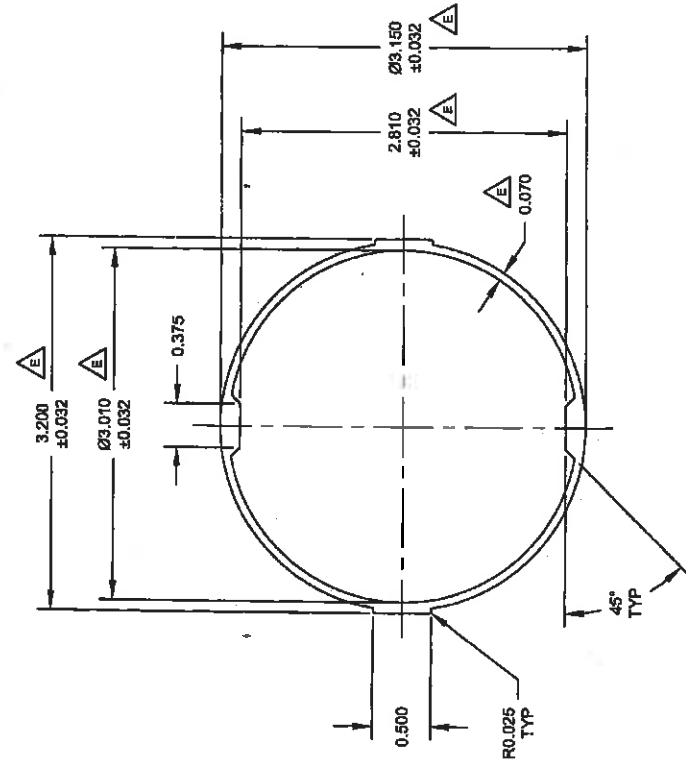
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2600-3-130	20	77	0

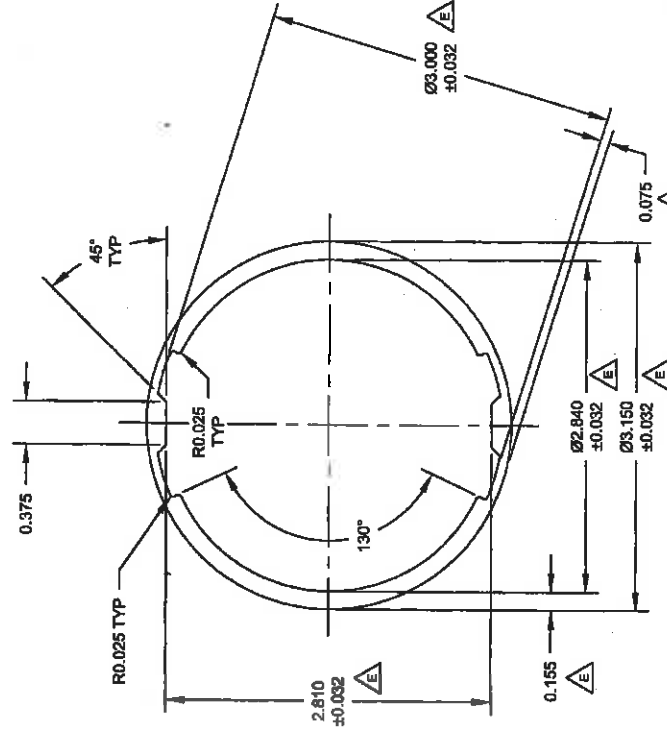
Part Specifications

Specifications could not be found.

Plex 6/13/18 8:09 AM Dart.lajeunesse.marie



D2600-1 EXTRUSION



D2600-3 EXTRUSION

RELEASED
Ed 2012-01-10

DESIGN	4	DART AEROSPACE LTD	REV. E
DRAWN	AS	HAWKESBURY, ONTARIO, CANADA	SHEET 2 OF 3
CHECKED	AS	DRAWING NO. D2600	SCALE
MFG. APPR.	AS	TITLE	NTS
APPROVED	AS	EXTRUSION	
DATE	11.10.18		

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